

TECHNICAL DATA SHEET Revision Date: 2019.12.19 Version: 1.3 Product Name: Trifilon BioLite4

Trifilon BioLite[®]4

Hemp Fiber Reinforced Polypropylene CAS NR. PP: 9003-07-0

Product Description

Trifilon BioLite4 is a hemp fiber reinforced heterophasic copolymer with medium flow properties designed for injection molding. This nucleated polypropylene based biocomposite is designed for high impact properties.

Status: Commercially available

Applications: Consumer products, luggage, storage boxes, buckets

Processing Method: Injection Molding

Attributes: Good Impact, Biocomposite, High Flow, Hemp

Compliant: REACH, RoHS, PAH

| Physical properties | Values | Units | Method |
|---|-------------|----------|---------------------|
| ISO Data Density | 0,93 | g/cm3 | ISO 1133 |
| Melt flow index, MFI | 5 - 12 | g/10 min | ISO 1133 |
| MFI temperature MFI Load | 230 2,16 | °C kg | - |
| Hardness (Shore D) Flammability (UL94) | 64,80 HB | rating | ISO 868 ISO 1210 |

| Mechanical properties | Values | Units | Method |
|---|--------|-------|------------|
| ISO Data | | | |
| Tensile Modulus | 1060 | MPa | ISO 527-2 |
| Tensile Stress at Yield | 16 | MPa | |
| Tensile Strain at Yield | 10 | % | |
| Tensile Strain at Break | 11 | MPa | |
| Tensile Strain at Break | 80 | % | |
| Charpy Impact Strength Notched (20°C) | 11,5 | kJ/m² | ISO179/1eU |
| Charpy Impact Strength Unnotched (20°C) | 52,5 | kJ/m² | |

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