



# Design, Develop & Deliver with Distrupol and AKRO-PLASTIC

AKRO-PLASTIC produces high-tech compounds for various industries like automotive, electro and electronics, machine building and sports and leisure. Products with outstanding properties for high reinforced materials with tight and consistent tolerances.

- AKROLOY<sup>®</sup> PA partially aromatic PA
- AKROMID® A and B- PA 6.6 and PA6
- AKROMID<sup>®</sup> Lite- PA/PP Blends
- AKROTEK<sup>®</sup> PK- Aliphatic Polyketone
- AKROMID<sup>®</sup> HI- PA high impact
- AKROMID<sup>®</sup> M- PA filled
- AKROMID<sup>®</sup> ICF, AKROLOY<sup>®</sup> ICF, AKROTEK<sup>®</sup> ICF – Carbon-fibre reinforced compounds

- AKROMID<sup>®</sup> RM-PA/ABS, PA/Polyester blends
- AKROMID<sup>®</sup> FR- PA flame retardant
- AKROMID® C- PA6.6./6
- AKROMID® S PA 6.10
- AKROMID® T- PPA
- AKROLOY® PARA

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Distrupol, your supply partner for AKRO-PLASTIC compounds. Contact us today to find out more.



#### AKROMID<sup>®</sup> A - PA6.6

#### Properties

- Very good impact strength (product-dependent)
- Easy to process
- Very high strength & stiffness (product-dependent)
- Minimal creep (product-dependent)
- Excellent chemical resistance
- Good dimensional stability (product-dependent)
- Good tribological properties (product-dependent)
- Good colouring
- Design material for structural components
- High-quality surface finish (product-dependent)

#### Grades

- Non-reinforced grades
- Glass fibre reinforced grades up to 60%
- Glass bead filled grades up to 50%
- Mineral filled grades up to 40%Glass fibre/mineral and carbon
- fibre reinforced grades
- ICF = Cost competitive carbon fibre grades
- Flame-retardant grades (UL94 V-0 listed, free of red phosphorus and halogen)
- Dry-impact-resistant grades, cold-impact-resistant grades
- Hydrolytically stable grades
- Electroplating grades

#### **AKROMID® B- PA6**

#### Properties

- Very good impact strength (product-dependent)
- Easy to process
- Very high strength & stiffness (product-dependent)
- Minimal creep (product-dependent)
- Excellent chemical resistance
- Good dimensional stability (product-dependent)
- Good tribological properties (product-dependent)
- Good colouring
- Design material for structural components
- High-quality surface finish (product-dependent)

Non-reinforced grades

Grades

- Glass fibre reinforced grades up to 60%
- Glass bead filled grades up to 50%
- Mineral filled grades up to 40%Glass fibre/mineral and carbon
- fibre reinforced gradesICF = Cost competitive
- carbon fibre grades
- Tribological modified grades
- Flame-retardant grades (UL94 V-0 listed, free of red phosphorus and halogen)
- Dry-impact-resistant grades, cold-impact-resistant grades
- Electroplating grades

### AKROMID® C- PA6.6/PA 6 Blend

#### Properties

- Polymer blend of PA6.6 and PA6
- High impact strength (product-dependent)
- Less moisture-dependent than PA6
- High chemical resistance
- Better flow characteristics
   than PA6.6
- Aesthetic surface finish
- Good abrasion resistance

For further information please contact us today! info-benelux@distrupol.com | www.distrupol.com

• Easy to process

I PA6
Non-reinforced grades
Glass fibre reinforced grades up to 50%

Grades

- Impact-modified grades
- Flame-retardant grades (UL94 V-0, free of red
- phosphorus and halogen)
  XTC= Long-term heatstabilisation for continuous use
- temperatures more than 230°C

#### AKROMID<sup>®</sup> RM- PA 6 Blend

#### Properties

- PA 6-based polymer blends with reduced moisture absorption compared with PA6
- Low warpage
- High impact strength (product-dependent)
- Very good surface finish
- Improved CaCl2 resistance (product-dependent)
- Greater property consistency in a moist environment than PA6 and PA6.6
- Greater stiffness and strength following conditioning than corresponding PA6/PA6.6 compounds

• RM-D: PA 6 blend with amorphous blending

Grades

- component, non-reinforced and reinforced
  RM-M: PA 6 blend with
- crystalline blending component, reinforced
- Glass fibre reinforced grades up to 50%
- Process-optimised compounds
- Compounds with increased chemical resistance

#### AKROMID® S- PA 6.10

#### Properties

- Biopolymer: Polyamide 6.10 on basis of renewable raw materials (not bio-degradable). Property profile similar to PA6, but with the following essentials:
- Greatly reduced moisture absorption compared with PA6 and PA6.6
- Good impact strength
- Very good hydrolysis resistance
- Very good chemical resistance
- Good tribological properties

#### **AKROMID® T - PPA**

#### Properties

- High performance polymer. Polyphthalamide for highly mechanical and highly temperature loaded components. Property profile surpasses PA6.6:
- High heat resistance
- High heat ageing resistance
- Very good chemical resistance
- Low moisture absorption
- High mechanical properties
- Good dimensional stability

Non-reinforced grades for		
injection moulding and		
extrusion		
Class fibro rainforced grade		

Grades

Grades

- Glass fibre reinforced grades up to 60%
- Flame-retardant grades

- Non-reinforced gradesGlass fibre reinforced grades up to 60%
- Process optimized grades
- Glass bead filled grades
- ICF= Cost competitive carbon fibre grades



#### **AKROLOY® PA- PA Blend**

Properties	Grades		
• Blend of PA6.6 with partially aromatic CoPA	<ul> <li>Reinforced and non-reinforced grades</li> </ul>		
Low moisture absorption	• Up to 60% glass fibre reinforced		
<ul> <li>Dimension stable grades from mechanical after moisture absorption</li> <li>Up to 60</li> </ul>	grades for parts under high		
	mechanical stress		
	• Up to 60% glass fibre reinforced		

- Metal replacement
- Excellent surface finish, even on highly reinforced grades
- Extremely easy to process
- Up to 60% glass fibre reinforced grades for use in drinking water application incl. approval for KTW/W270, WRAS, ACS and NSF61
- Mineral-filled grades up to 40%
- Carbon fibre reinforced grades up to 50%

#### AKROMID<sup>®</sup> Lite + XtraLite- PA Blend

Properties		Grades	
•	Lower-density PA6- and PA6.6 based polymer blend	•	Non-reinforced grades Glass fibre reinforced grades
•	Meets automotive industry requirements for weight savings and CO <sub>2</sub> reduction	<ul> <li>Glass bead filled grades</li> <li>Adhesion modified grades for TPE</li> </ul>	
•	Lower moisture absorption than PA6		
•	Greater notched impact strength than PA6		

Volume/cost pricing advantages

# AKROLOY® PARA – High end aromatic compounds Properties Grades Based on polyarylamide Higher strength compared to Glass fibre reinforced grades up to 60%

- AKROLOY® PA • Better flow properties compared to AKROLOY® PA
- Excellent surface aspect
- Good chemical resistance
- Low creep tendency
- Constant properties

#### **AKROTEK® PK- Aliphatic Polyketone**

## Properties

- Low permeability
- Short cycle times
- Good resilience
- Extremely high chemical resistance
- Easily coloured
- Construction material for structural components
- Non-reinforced grades for injection moulding and extrusion

Grades

- Glass fibre reinforced grades up to 60%
- Flame-retardant grades
- Impact modified grades
- Carbon fibre reinforced grades
- Tribological modified grades

#### AKROMID® ICF, AKROLOY® ICF, AKROTEK® ICF – Carbon-fibre reinforced compounds

Properties	Grades	
<ul> <li>Good tribological properties (low-wear)</li> </ul>	Carbon-fibre reinforced     compounds up to 40%	
<ul><li>Good electrical conductivity</li><li>Good thermal conductivity</li></ul>	• Based on PA 6, PA 6.6, PPA, PA blend and aliphatic polyketone	
• Excellent stiffness and flexural stiffness	<ul> <li>XTC = Long term heat stabilisation for continuous use temperatures more than 200°C</li> </ul>	
<ul><li>Good flexural stress</li><li>Low linear thermal expansion</li></ul>	<ul> <li>GIT optimised grades</li> </ul>	
• Excellent price /		

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performance ratio

Requirement	Suitable product			
High heat up to 230°C	AKROMID® XTC			
Competitive Carbon fibre	AKROMID <sup>®</sup> ICF			
Low moisture uptake	AKROMID <sup>®</sup> RM and Lite			
Weight reduction	AKROMID® Lite			
Cold and dry impact	AKROMID® HI			









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# Distrupol, your polymer solutions partner.

Our highly experienced sales and technical team will support you with mould design, polymer selection, testing and process optimisation.

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