General Purpose ASA, POLYLAC® PW-957

June 29, 2006  V1W

Processing Conditions

A  Pre-drying  80°C x 2~3 hrs
   depending on  a) Humidity
               b) Ratio of reground resin
               c) Storage conditions

B. Barrel Setting Profile

<table>
<thead>
<tr>
<th>MAX(°C)</th>
<th>240</th>
<th>240</th>
<th>230</th>
</tr>
</thead>
<tbody>
<tr>
<td>MIN(°C)</td>
<td>200</td>
<td>200</td>
<td>190</td>
</tr>
</tbody>
</table>

C. Mold Temperature  40~80 °C
   depending on  a) Thickness
                b) Dimension
                c) Gate and runner system

NOTE:
1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240 °C to avoid melt from degrading.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555