59-1 SAN CHIA, JEN TE, TAINAN COUNTY, TAIWAN

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General Purpose ASA, POLYLAC® PW-957

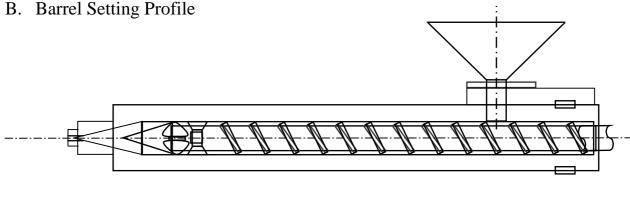
June 29, 2006 V1W

Processing Conditions

A Pre-drying 80°C x 2~3 hrs

depending on

- a) Humidity
- b) Ratio of reground resin
- c) Storage conditions



MAX(°C) 240

240

230

MIN(°C) 200

200

190

C. Mold Temperature 40~80 °C

depending on

- a) Thickness
- b) Dimension
- c) Gate and runner system

NOTE:

- 1. Keep the resin from dust and contamination during handling and production.
- 2. Do not retain the hot melt at the barrel for a long time between injection cycles.
- 3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degrading.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555