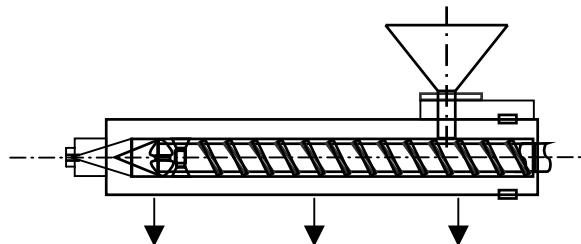




Processing Guides for WONDERLITE® PC-115

- A Pre-drying 120°C x 4 hrs
 depending on
- a) Humidity
 - b) Storage conditions
 - c) Dryer's performance

B. Barrel Setting Profile



| Grade / Application | | Nozzle | Compression zone | Feeding zone | Mold Temperature * |
|---------------------|----------|--------|------------------|--------------|--------------------|
| PC-115 | max.(°C) | 300 | 310 | 300 | 70 -120 |
| | min.(°C) | 250 | 250 | 230 | |

- * varying with
- a) Thickness of molded articles
 - b) Cooling system design
 - c) Gate and runner system

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 330°C to avoid melt from degrading.

For further information, please contact your local agent or fax to CHIMEI-ASAHI Technical Services Dept. at 886-6-2667983/2667984