

## Preparation Before Purging

1. Empty resin from machine.
2. Increase accumulator temperature/manifold temperature by 100°F to 120°F (40°C to 50°C) without exceeding 520°F (270°C).
3. Load Purgex<sup>™</sup> into hopper.

⇒ **Note:** When purging accumulators with Purgex<sup>™</sup>, use at least 3 times the accumulator weight capacity. For example, if accumulator holds 20 lbs use at least 60 lbs of Purgex<sup>™</sup>.

## Purging The Machine

1. Fill accumulator to capacity with Purgex<sup>™</sup>.
2. Allow Purgex<sup>™</sup> to soak for 15 minutes.

⇒ **Note:** For highly contaminated systems or after very long runs, a longer soak time may prove to be beneficial.

3. Empty Purgex<sup>™</sup> from the accumulator with continuous, sequential flow.
4. Refill accumulator and empty until no Purgex<sup>™</sup> remains, followed by the next production resin.
5. Reset accumulator temperature to process settings.
6. Begin production.

## Comments & Recommendations

- ⇒ Purgex<sup>™</sup> is stable and is safe to leave in the barrel for long term shutdowns.
- ⇒ Purgex<sup>™</sup> can be used effectively in many ways. These procedures are offered as a reference and have been shown to be the most effective in plant trials and our controlled lab experiments.
- ⇒ Purgex<sup>™</sup> should be thoroughly tested on any process following these basic guidelines as a baseline before using any alternative method.