

PRODUCT CATALOGUE

POLYPROPYLENE

TIPPLEN
TATREN



CERTIFICATES

MOL PETROCHEMICALS



SLOVNAFT



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WHY TO CHOOSE MOL GROUP?

MOL Group is an oil, gas and petrochemicals company. Its petrochemical assets are INTEGRATED backwards to crude oil, providing RELIABILITY of supply. We can highly lean on the refinery integration benefits: the secured feedstock supply, the robust financial background and strong position in the regional markets, together with the HIGH QUALITY products provided by STATE OF THE ART TECHNOLOGIES.

We aim to become the FIRST CHOICE of our partners in our core region using the advantage of our location and competitive portfolio of high quality polyolefin products. We offer TAILOR MADE SOLUTIONS for our partners helping to build a SUCCESSFUL RELATIONSHIP.

We pay attention on OPERATIONAL EXCELLENCE, maintain our assets regularly in order to ensure reliable operation, considering safety as key value. Optimising operation with refining, the Division runs its production plants on 2 production sites in Tiszaújváros and Bratislava.

We would like to exceed our customers' expectations in SERVICE EXCELLENCE throughout Europe. Supporting the fulfilment of this aim we operate several sales offices throughout Europe: in Hungary, Slovakia, Austria, Germany, Italy, Poland, Romania, Croatia and Ukraine.

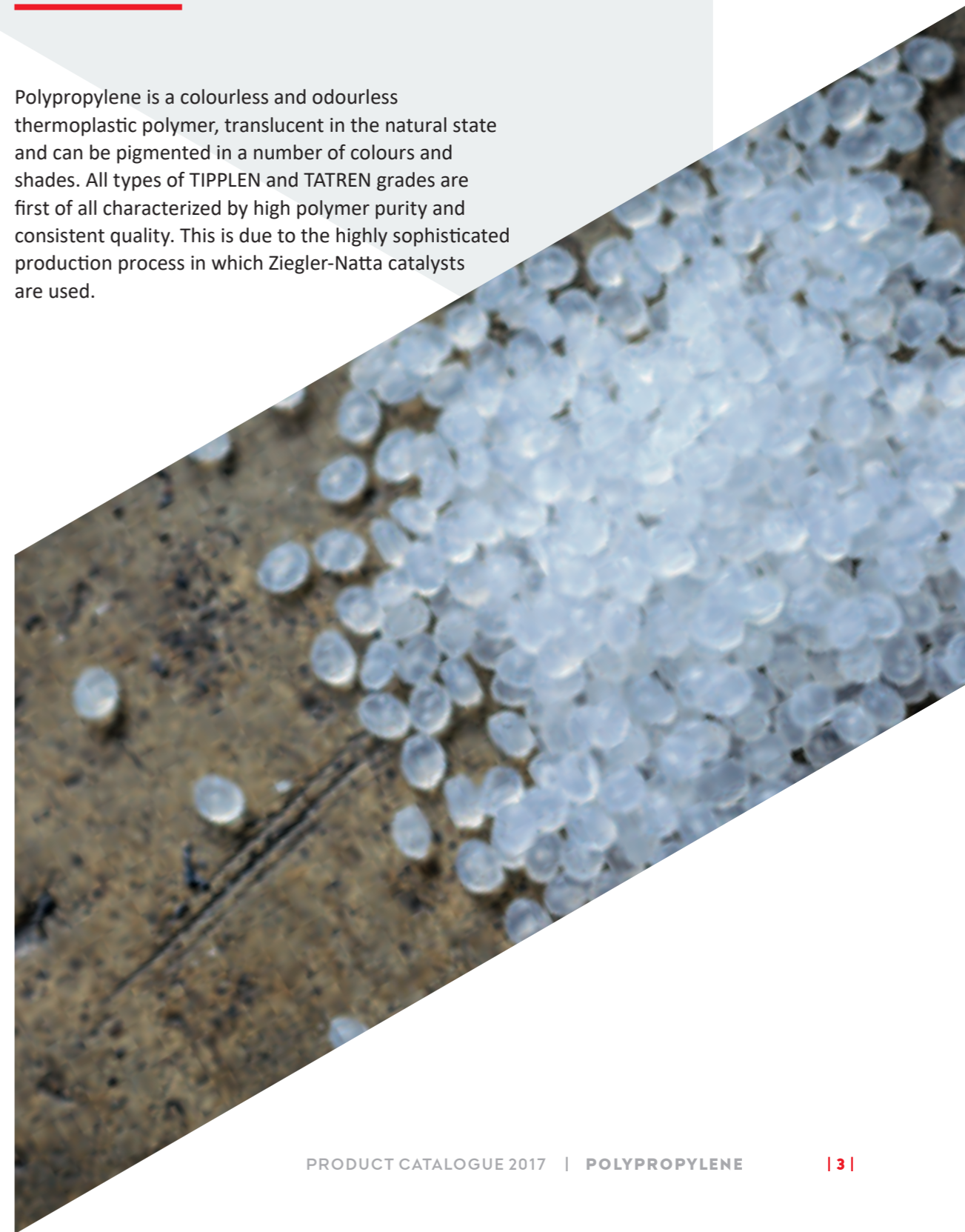


TIPPLEN is the registered trademark of MOL Petrochemicals Co. Ltd. and TATREN is the registered trademark of SLOVNAFT, a.s. Our product portfolio includes isotactic homopolymers, impact copolymers and random copolymers.

POLYPROPYLENE

GENERAL INFORMATION

Polypropylene is a colourless and odourless thermoplastic polymer, translucent in the natural state and can be pigmented in a number of colours and shades. All types of TIPPLEN and TATREN grades are first of all characterized by high polymer purity and consistent quality. This is due to the highly sophisticated production process in which Ziegler-Natta catalysts are used.



THE MOST IMPORTANT PROPERTIES OF THE POLYPROPYLENE GRADES ARE THE FOLLOWING

- ▶ Low density
- ▶ High hardness, abrasion resistance and rigidity
- ▶ Good heat resistance (*up to 100 °C if not subjected to mechanical stresses*)
- ▶ Versatile, easy processability
- ▶ Outstanding resistance to several chemicals
- ▶ Good impact strength
- ▶ Low water absorption and water-vapour permeability

These properties, which vary according to certain parameters (*melt flow rate, etc.*), differ between homopolymers and copolymers. The essential difference between copolymers and homopolymers is that copolymers have good impact strength even at low temperatures.

Polypropylene has very good mechanical properties which result from regular structure and molecular weight distribution. Polypropylene is a good insulator with very low dielectric constant and low dissipation factor. Dielectric strength depends on the temperature and the wall thickness of an item. Dielectric strength of thin wall items is very high.

Chemical resistance of polypropylene is excellent. Diluted and concentrated mineral acids and bases, polar solvents, high-molecular aliphatic compounds and inorganic salts and their solutions practically have no effect on polypropylene. This property is preserved even at high temperatures. However, it is swollen by low-molecular aliphatic, aromatic and chlorinated hydrocarbons. Strong oxidizing agents attack it at room temperature.

UV radiation and higher temperatures of the environment negatively affect physical and mechanical properties of polypropylene. Therefore it is necessary to protect PP products against these effects, mainly in outdoor applications.

APPLICATION

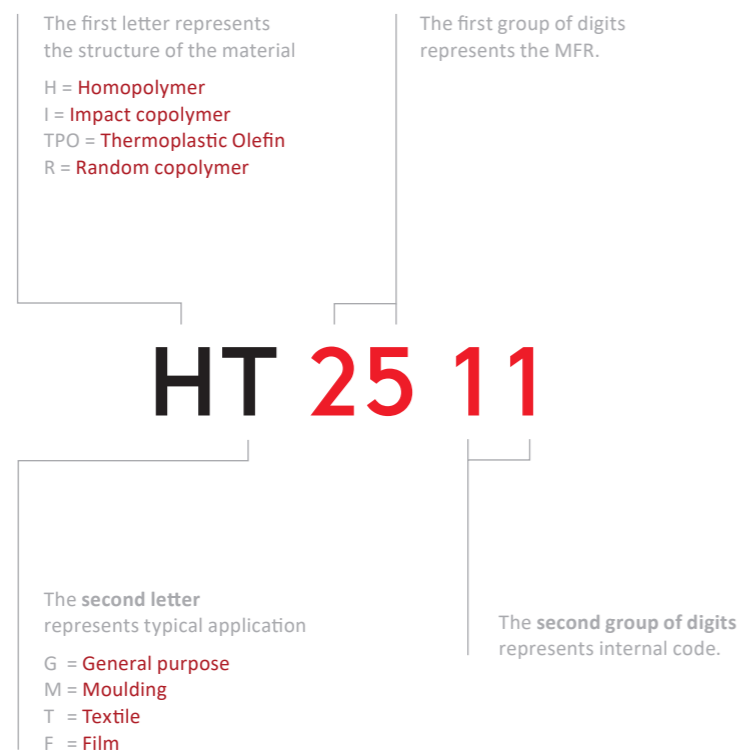
The wide range of grades and the consequent variation of their characteristics allow MOL Petrochemicals Co. Ltd. and SLOVNAFT, a.s. polypropylene to be used in highly different fields of application, which are briefly described as follows:

- ▶ Pipes (*rigid and flexible, pressure pipes, corrugated, etc.*) and their relative fittings
- ▶ Extruded and cast sheets, corrugated sheets, profiles
- ▶ Extruded sheets for the thermoforming of containers
- ▶ Rigid and flexible straps
- ▶ Monofilaments, fibres, staple fibre, etc., Slit and split film yarn, ropes and twines
- ▶ Non-woven fabrics (*spun bonded*)
- ▶ Household articles, toys
- ▶ Parts for household appliances, battery cases
- ▶ Articles and parts for the electrical, automotive, electronics and textile industries
- ▶ Injection or blow moulded containers for foodstuffs, cosmetics, toiletries, detergents and pharmaceuticals
- ▶ High speed injection moulded food-grade containers
- ▶ Transparent cast and blown film, bioriented film
- ▶ Furnishing (*chairs and chair backs, table tops, etc.*)

CODING SYSTEM

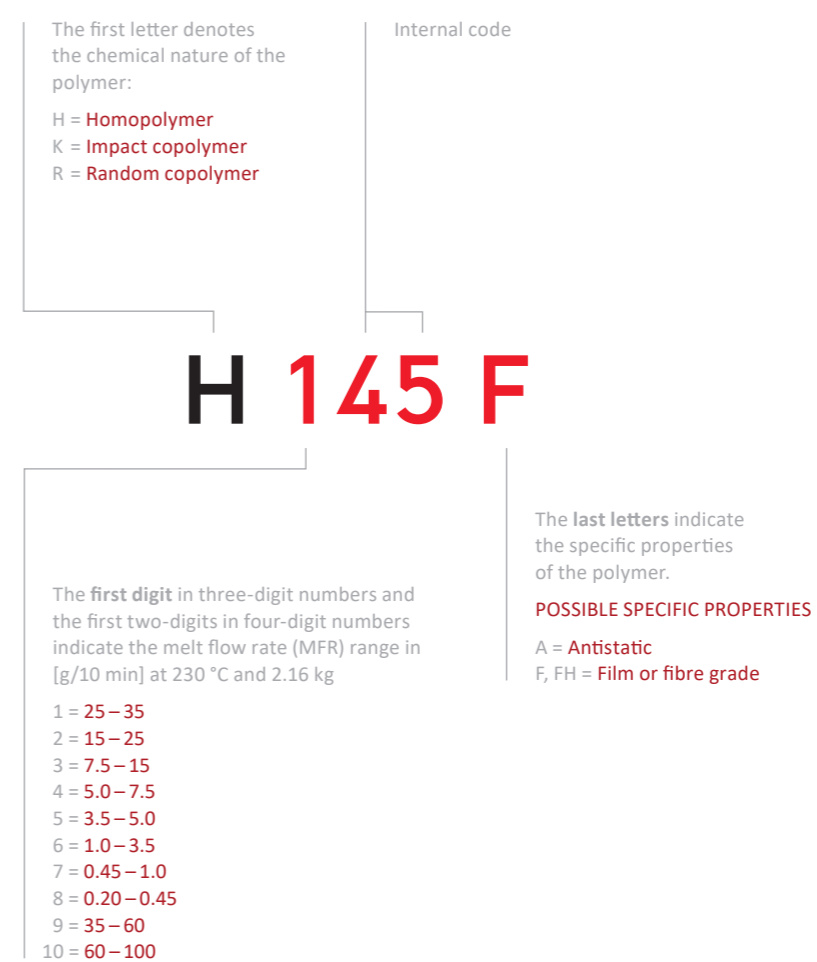
TATREN

TATREN COMMERCIAL GRADES ARE CODED BY TWO LETTERS AND TWO GROUPS OF DIGITS.



TIPPLEN

TIPPLEN COMMERCIAL GRADES ARE CODED USING A SYSTEM OF A LETTER, THREE OR FOUR DIGITS AND ONE / TWO LETTERS.



HOMOPOLYMERS

Grade/ Parameter	Melt Mass – Flow Rate (MFR) 230 °C/2.16 kg	Flexural Modulus ⁴	Modulus of Elasticity in Tension *	Tensile Stress at Yield *	Tensile Strain at Yield *	Notched Izod Impact at 23 °C *	HDT (0.45 MPa, flatwise) *	Hardness Rockwell *	Special features	Special additives	Application
Units	g/10 min	MPa	MPa	MPa	%	kJ/m ²	°C	R scale	–	–	–
Test methods	ISO 1133-1	ISO 178	ISO 527-1,2	ISO 527-1,2	ISO 527-1,2	ISO 180/A	ISO 75-1,2	ISO 2039/2	–	–	–
H 880	0.30	1950	1750	40	10	9	134	93	Good mechanical properties, excellent long-term heat stability	SA	Extrusion, pipes, thick sheets
H 781 F	0.70	1750	1450	37	10	13	120	93	Excellent processability, balanced mechanical properties	SA	Extrusion, blow moulding, sheets
H 681 F	1.7	1650	1500	36	10	7	115	96	Good mechanical properties, excellent processability	SA	Extrusion, sheets for thermoforming, blown bottles
H 659 F	1.7	1900	1800	40	8	7	129	102	Excellent optical properties, outstanding stiffness	NA	Extrusion, sheets for thermoforming, blown bottles
H 649 FH	2.5	1700	1600	38	10	7	119	99	Bimodal, for high-speed production, metallizable grade, excellent optical properties	–	Biaxially oriented film
HT 3 06	3.0	1900	1900	36	8.5	6	105	105	Low water carry-over	–	High tenacity raffia, monofilaments, marine ropes, excellent for carpet backing, extrusion, injection moulding
HF 3 22	3.0	1600	1600	33	11	6	94	100	High speed BOPP lines, excellent optical properties, metallizable	–	Monolayer and co-extruded biaxially oriented PP films (BOPP)
H 650 F	3.2	1700	1600	38	10	6	115	100	Bimodal, for high-speed production, metallizable grade, excellent optical properties	–	Biaxially oriented film
H 543 F	4.0	1700	1600	38	9	7	111	101	Low water carry-over	–	Extrusion, weaving tapes, split film yarns
H 583 F	4.2	1700	1500	37	9	6	100	99	Low water carry-over, improved tensile strength	SA	Monofilaments, split film yarn, geotextile
H 483 F	6.5	1700	1550	37	9	5	105	98	Good mechanical properties	SA	Monofilaments, split film yarns
HG 10 07	10	1900	1900	36	8	4	98	102	Good colour stability, superior spinning characteristics, good optics	AGF	Staple fibres, cast film, core layer at co-extrusion, injection moulding of sanitary equipments, caps, closures, small technical items
HT 25 11	25	1450	1550	32	10	3.5	78	100	Controlled rheology, low smoke	AGF	Spun bond, extrusion coating of PP fabrics, injection moulding
H 145 F	29	1800	1750	39	8	3	128	104	High gas-fading resistance	SA, AGF	Low denier staple fibre, BCF and CF multifilaments
H 949 A	45	1900	1800	40	9	3	131	104	Controlled rheology, outstanding processability for shorter cycle times	NA, AS	Thin wall injection moulding, DVD shells, household and camping articles
HM 50 46	50	1850	1900	36	8	3	98	105	Controlled rheology, enhanced stiffness and good dimensional stability	NA, AS	Thin wall containers, household articles, buckets, caps and closures, lids and trays, garden furniture, boxes for food packaging

| ADDITIVES |

SA Slip agent
NA Nucleating agent
AS Antistatic agent
AGF Anti gas fading

| NOTES |

* Values have been measured on standard injected moulded specimens prepared in accordance with ISO 1873-2.

RANDOM COPOLYMERS

Grade/ Parameter	Melt Mass – Flow Rate (MFR) 230 °C/2.16 kg	Flexural Modulus ⁴	Modulus of Elasticity in Tension *	Tensile Stress at Yield *	Tensile Strain at Yield *	Notched Izod Impact at 23 °C *	HDT (0.45 MPa, flatwise) *	Hardness Rockwell *	Haze **	Special features	Special additives	Application
Units	g/10 min	MPa	MPa	MPa	%	kJ/m ²	°C	R scale	%	–	–	–
Test methods	ISO 1133-1	ISO 178	ISO 527-1,2	ISO 527-1,2	ISO 527-1,2	ISO 180/A	ISO 75-1,2	ISO 2039/2	ISO 14782	–	–	–
R 780	0.50	1050	900	30	12	18	90	75	20	Excellent processability, good heat stability, expandable	–	Automotive components, foamed sheets
R 785	0.50	1100	950	30	12	26	90	78	–	Excellent processability, excellent mechanical properties, good heat stability	NA	pipes, profiles, fittings, extrusion of sheets
R 660	2.0	1000	900	28	12	25	86	75	13	Excellent clarity and gloss	CA	Extrusion, blow moulded bottles, injection stretch blow moulding
R 351 F	8.5	900	850	27	12	5	81	77	–	Excellent transparency, gloss and very good heat weldability	SA, AB	Cast and blown film for foodstuffs, stationery, clothes packaging
R 359	12	1100	1050	29	13	6	88	81	9	Very good transparency and excellent gloss	CA	Injection moulding for packaging cosmetics, herbs, household articles
RM 45 55 CLEAR	45	1250	1250	30	12	4	72	85	9.5	Reactor grade, excellent organoleptic properties, excellent transparency, high gloss, very good processing stability	CA, AS	Thin wall injection moulding especially food packages, household articles, cups, closures, media boxes
R 959 A	45	1150	1050	30	12	4	92	80	9	Reactor grade, excellent organoleptic properties, very good transparency and excellent gloss	AS, CA, OW	Thin wall injection moulding for packaging cosmetics, sweets, household articles
RM 60 57	60	1300	1350	30	12	4	75	90	12	Controlled rheology, excellent processing stability, good transparency, high gloss	CA, AS	Thin wall injection moulding, food packaging, media boxes, household articles
R 1059 A	84	1100	1000	29	12	4	89	80	10	Controlled rheology, excellent optical properties, good resistance to warping	AS, CA, OW	Thin wall injection moulding for packaging cosmetics, sweets, household articles
RM 85 82 CLEAR	85	1250	1300	30	12	3.5	72	85	10	Reactor grade, excellent organoleptic properties, excellent transparency, high gloss, very good processing stability	CA, AS	Thin wall injection moulding especially food packages, household articles, cups, closures, media boxes

| ADDITIVES |

SA Slip agent
CA Clarifying agent
AB Antiblocking agent
AS Antistatic agent
OW Optical whitener

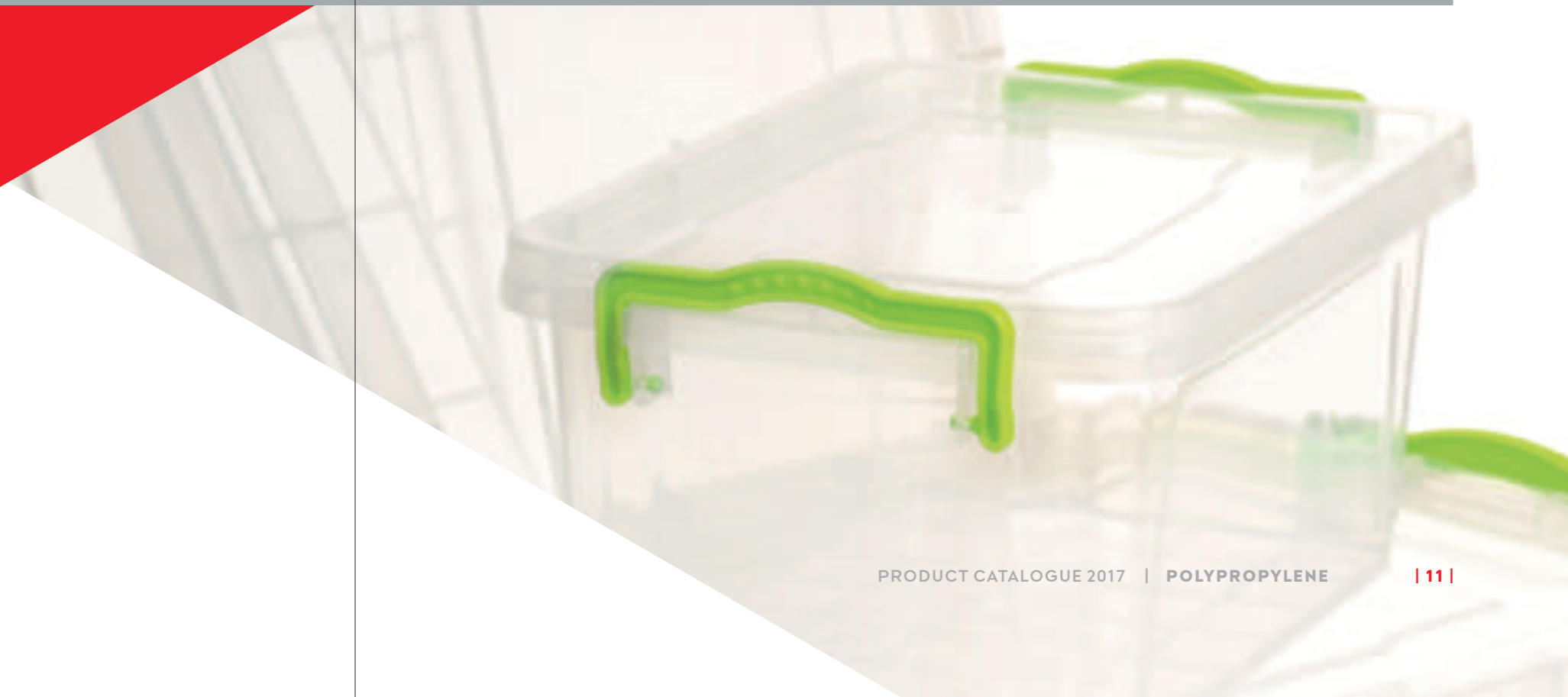
CLEAR:

C Clarified by last generation clarifying agent
L Low odor and C-emissions
E Economical processing conditions
A Attractive appearance, fresh look of packed products
R Reactor grade

| NOTES |

* Values have been measured on standard injected moulded specimens prepared in accordance with ISO 1873-2.

** Values have been measured on specimens with 1 mm wall thickness



IMPACT COPOLYMERS

Grade/ Parameter	Melt Mass – Flow Rate (MFR) 230 °C/2.16 kg	Flexural Modulus ⁴	Modulus of Elasticity in Tension *	Tensile Stress at Yield *	Tensile Strain at Yield *	Notched Izod Impact at 23 °C *	Notched Izod Impact at –20 °C *	HDT (0.45 MPa, flatwise) *	Hardness Rockwell *	Special features	Special additives	Application
Units	g/10 min	MPa	MPa	MPa	%	kJ/m ²	kJ/m ²	°C	R scale	–	–	–
Test methods	ISO 1133-1	ISO 178	ISO 527-1,2	ISO 527-1,2	ISO 527-1,2	ISO 180/A	ISO 180/A	ISO 75-1,2	ISO 2039/2	–	–	–
K 850	0.23	2000	1800	36	8	42	5	130	85	Excellent heat and detergent resistance, very high stiffness and good weldability	SA, NA	Extrusion, corrugated sewage pipes, gigapipes, sheets
K 880	0.35	1500	1300	30	10	56	8	108	76	Excellent heat and detergent resistance, very high impact strength	SA	Extrusion, pipes, sheets, blow moulding
K 793	0.70	1450	1300	30	9	57	7	112	76	Very high impact strength	SA	Corrugated cardboards, corrugated pipes, extrusion, sheets, blow moulding
K 691	1.3	1600	1450	30	7	56	7	120	82	High impact strength and stiffness	SA, NA	Corrugated cardboards
K 693	2.0	1400	1250	29	8	20	6	106	79	High impact strength and stiffness	SA	Corrugated cardboards, corrugated pipes, extrusion, sheets, blow moulding, injection moulding
K 695	2.0	1400	1250	29	8	20	6	106	79	Good mechanical properties, low gel content	SA	Cast film, corrugated cardboards, sheet for thermoforming
K 597	4.0	1150	1100	24	7	48	8	93	70	Outstanding high impact strength	SA	Injection moulding, automotive components, battery cases
IM 6 56	6.0	1500	1500	28	6	10	4	96	88	Excellent long-term heat stability, high stiffness and good impact resistance	AS	Injection moulding of parts for household appliances, auto battery cases and technical items where long term heat resistance is required
K 499	6.5	1300	1200	28	6	14	6	107	83	Excellent resistance to heat and chemicals	SA	Injection moulding, automotive components, battery cases, crates, boxes, dowels
IM 12 59	12	1400	1400	24.5	5	10	5	88	80	High stiffness, good impact resistance	NA	Injection moulding of rigid packaging, storage and transport boxes, household articles and technical items
TPO 12 76	12	900	1000	18	11.5	45 **	32 **	68	–	Controlled rheology, extra high impact strength, good impact/stiffness balance	NA	Compounding, automotive applications and bumpers, injection moulding
K 395 A	13	1500	1400	29	5	7	4	118	90	High stiffness	NA, AS	Injection moulding, household articles, pails, boxes, garden furniture
IM 15 79	15	1150	1150	20	5	40 **	6 **	75	60	Controlled rheology, excellent impact resistance and good stiffness	NA, AS	Heavy duty injection moulded products, medical and transport containers, crates, boxes, technical items, compounding
K 295 A	20	1600	1550	29	4	6	4	115	92	High stiffness	NA, AS	Thin wall injection moulding, household articles
TPO 20 77	20	900	1000	18	10	42 **	30 **	70	–	Controlled rheology, extra high impact strength, good impact/stiffness balance	NA	Compounding, automotive applications and bumpers, injection moulding
IM 22 63	22	1300	1350	24	5.5	10	4.5	82	77	Controlled rheology, high stiffness, good impact resistance	NA, AS	Injection moulding of rigid packaging, household articles, garden furniture and technical items
IM 25 75	25	1150	1250	21	5.5	40 **	6 **	80	60	Controlled rheology, excellent impact resistance and good stiffness	NA, AS	Heavy duty injection moulded products, medical and transport containers, crates, boxes, technical items, compounding
K 199	30	1400	1350	26	5	5	4	105	87	Reactor grade, low C-emission and odour, good flow	NA	Thin wall injection moulding, automotive components
K 948	45	1400	1350	27	4	5	3	110	88	Reactor grade, excellent organoleptic properties, low C-emission	NA	High-speed injection moulding, thin-walled packaging containers, pails, covers, garden furniture, automotive components
IM 55 80	55	1450	1450	23	4	7	4	90	82	Reactor grade, excellent organoleptic properties, high stiffness, good impact resistance, good flow	NA, AS	High-speed thin wall injection moulding of rigid packaging, household articles, garden articles and technical items
IM 75 81	75	1450	1450	23	4	6	3.5	92	82	Reactor grade, excellent organoleptic properties, high stiffness, good impact resistance, good flow	NA, AS	High-speed thin wall injection moulding of rigid packaging, household articles, garden articles and technical items
IM 100 85	100	1450	1500	24	4	4	3	92	82	Reactor grade, excellent organoleptic properties, high stiffness, good impact resistance, very good flow and good dimensional stability	NA, AS	High-speed thin wall injection moulding of rigid packaging, products of complicated shapes, household articles, garden articles and technical items

| ADDITIVES |

SA Slip agent
NA Nucleating agent
AS Antistatic agent

| NOTES |

* Values have been measured on standard injected moulded specimens prepared in accordance with ISO 1873-2

** Values have been measured on standard injected moulded specimens prepared in accordance with internal method

PRODUCT SELECTION CRITERIA BASED ON THE TYPE OF POLYPROPYLENE

Selection criteria	Homopolymer	Random copolymer	Impact copolymer and TPO
Stiffness	First choice	Not recommended	Second choice
Toughness	>0 °C	Second choice	Second choice
	<0 °C	Not recommended	Second choice
Transparency	Second choice	First choice	Not recommended

EFFECT OF NUCLEATION ON TECHNICAL PROPERTIES

Technical properties	Trend
Stiffness	+
Impact resistance	=
Transparency*	+
Cycle time	+
Shrinkage (total)	-
Processability	+

+ Improvement
= No change
- Decline

* Nucleating agent slightly improves transparency of homopolymers and random copolymers. Much better optical properties using special type of nucleator – clarifying agent – are achieved. Nucleated impact copolymers are never transparent, they are opaque.

SUPPLEMENTARY INFORMATION MISCELLANEOUS PROPERTIES OF POLYPROPYLENE RESINS*

Physical	Density (ISO 1183-1)	0.9 g/cm ³
	Bulk Density (ISO 60)	0.46–0.58 g/cm ³
	Melting point (ISO 11 357-3)	
	Homopolymer	160–168 °C
	Impact copolymer	160–166 °C
	Random copolymer	135–150 °C
	Water absorption (ASTM D570)	<0.03%
Thermal	Mould Shrinkage (ISO 294-4)	
	1.1–2.5%	
	Thermal Conductivity (ASTM C518)	
	solid	0.23 W/(m·K)
	melt	0.16 W/(m·K)
	Coefficient of Linear Expansion	
	at 20 °C	1.1·10 ⁻⁴ K ⁻¹
	at 80 °C	1.7·10 ⁻⁴ K ⁻¹
	Specific heat (ASTM D2766)	
	at 23 °C	1.68 J/(g·K)
at 100 °C	2.10 J/(g·K)	
Electrical	Dielectric Constant (DIN 53 483)	2.27 (at 50 Hz)
	Dielectric Strength (DIN 53 481)	500 kV/cm
	Volume Resistivity (DIN 53 482)	>10 ¹⁷ Ω·cm
	Surface Resistivity (DIN 53 482)	10 ¹⁴ Ω
	Dissipation Factor (DIN 53 483)	<4·10 ⁻⁴ (at 50 Hz)

* Properties of individual product shipments may vary slightly from published properties. This information is provided upon the condition that users should make their own test to determine the safety and suitability of each product for their own purposes.



STORAGE & HANDLING

Pellets are packed in 25 kg PE-LD bags and transported on shrink-wrapped or stretch-wrapped pallets at eligible load of polymer 1375 kg. We use adhesive between the bags in order to avoid their slipping. Pay attention to this fact during the removing of the bags from the pallets. The preferred method is to lift the bag at first without rotation. Heat treated pallets are available as well. Transportation in a road silo or rail silo is also available. For more detailed information please contact **SLOVNAFT** and **MOL Petrochemicals** sales representative. Since polypropylene is a combustible substance, the fire safety rules applicable for combustible materials in warehouses and store rooms should be observed.

If polymer is stored in conditions of high humidity and fluctuating temperatures, then atmospheric moisture can condense inside the packing. If it happened, it is recommended the pellets to be dried before use. During the storage polypropylene should not be exposed to UV radiation and temperatures above 40 °C. Producer does not take responsibility for any damages caused by adverse storage.

REACH STATEMENT

Polymers are exempt of REACH registration. However, their raw materials which mean monomers and relevant additives have been registered. SLOVNAFT, a.s./ MOL Petrochemicals Co. Ltd. is committed to fully respect this legislation and will only use REACH compliant raw materials. At this point in time PP TATREN/TIPPLEN does not contain any substances specifically identified as SVHC at levels greater than 0.1%.

APPLICATION FOR FOODS

Most TIPPLEN and TATREN grades satisfy the regulations applied by the European countries (EEC). Because several European countries apply restrictive regulations for the allowed migration values of additives in packaging material in contact with food, it is recommended that customers contact MOL Petrochemicals and SLOVNAFT for some special information or product licenses for food industry.



SAFETY

Under normal circumstances, polypropylene is not regarded as hazardous material when in contact with the skin or when inhaled. However, any contact with the molten polymer or the inhalation of the released gases should be avoided in processing.

It is recommended to install exhaust units over processing machines and to secure good ventilation of the place. For further information see Material Safety Data Sheet.



RECYCLING

Polypropylene resins are suitable for recycling using modern recycling methods. In-house production waste should be kept clean to facilitate direct recycling.



DISCLAIMER

The information provided in this publication has been compiled to the best of our present knowledge. However, in view of the various applications of polypropylene resins and the equipment used, the processing conditions may differ. The recommendations and data herein are to be construed as informative only and do not relieve users from carrying out their own tests and experiments prior to processing in order to check suitability for a specific use. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed. Our products are under continuous development, therefore we reserve the right to change the information presented in this brochure at our own discretion. The REACH statement herein does not constitute legal advice.

The REACH statement is provided for informational purpose only.



CONTACT

GERMANY

Im Trutz Frankfurt 49, D-60322
Frankfurt am Main, Germany
Telephone: +49 69 154 04 0
Fax: +49 69 154 04 41
E-mail: polymersales@molgermany.de

POLAND

Ul. Postępu 17D
02-676 Warszawa, Poland
Telephone: +48 22 545 70 70
Fax: +48 22 545 70 60
E-mail: petchem@slovnaft.pl

SLOVAKIA AND CZECH REPUBLIC

Vlčie hrdlo 1
824 12 Bratislava
Slovak Republic
Telephone: +421 2 5859 7515
+421 2 5859 7622
+421 2 5859 7741
+421 2 5859 7231
E-mail: polymersales@slovnaft.sk

ROMANIA

Str. Danielopolu 4-6
ET1 Sector 1 Cod 014 134
Bucuresti, Romania
Telephone:
+40 21 204 85 00
+40 21 204 85 02
Fax: +40 21 232 10 59
E-mail: petchem@molromania.ro

ITALY

Via Teulié, 1,
20136 Milano, Italy
Telephone: +39 02 58 30 5523
Fax: +39 02 58 30 3492
E-mail: tvkitaly@it.tvk.eu

AUSTRIA

Walcherstrasse 11A, 7.Stock
A-1020 Wien, Austria
Telephone: +43 1 211 20 1120
Fax: +43 1 211 20 1198
E-mail: JHauk@molaustria.at

HUNGARY

H-3581 Tiszaújváros,
P.O. Box: 20, Hungary
Telephone: +36 49 521 355
Fax: +36 49 886 491
E-mail: polymersales@mol.hu

UKRAINE

04655 Kiev
Stepana Bandery ave. 23, 7th floor of 305, Ukraine
Telephone: +380 44 374 00 80
+380 67 463 58 69
Fax: +380 44 374 00 90
E-mail: JZavojko@mol-ukraine.com.ua

FRANCE

Paris, France
Mobile Phone: + 33 7 89 86 10 64
Telephone: + 33 1 64 32 44 17
E-mail: hussion.iren@fr.tvk.eu

CROATIA, SLOVENIA, SERBIA, BOSNIA AND HERZEGOVINA, MONTENEGRO, ALBANIA, KOSOVO

Savska cesta 41/XIII
HR-10000 Zagreb, Croatia
Telephone: +385 1 6160 600
Fax: +385 1 6160 601
E-mail: polymersales@tifon.hr

OTHER EUROPEAN COUNTRIES

Telephone: +36 49 521 355
+36 70 458 4563
+36 70 373 9209
Fax: + 36 49 886 491
E-mail: polymersales@mol.hu