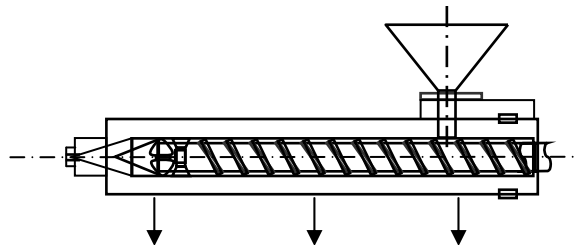


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## Processing Guides for WONDERLITE® PC-110U

- A Pre-drying 120°C x 4 hrs  
depending on
- a) Humidity
  - b) Storage conditions
  - c) Dryer's performance

### B. Barrel Setting Profile



| Grade / Application |          | Nozzle | Compression zone | Feeding zone | Mold Temperature * |
|---------------------|----------|--------|------------------|--------------|--------------------|
| PC-110U             | max.(°C) | 310    | 320              | 300          | 70 -120            |
|                     | min.(°C) | 250    | 250              | 230          |                    |

- \* varying with
- a) Thickness of molded articles
  - b) Cooling system design
  - c) Gate and runner system

### NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 330°C to avoid melt from degrading.

For further information, please contact your local agent or fax to CHIMEI-ASAHI Technical Services Dept. at 886-6-2667983/2667984